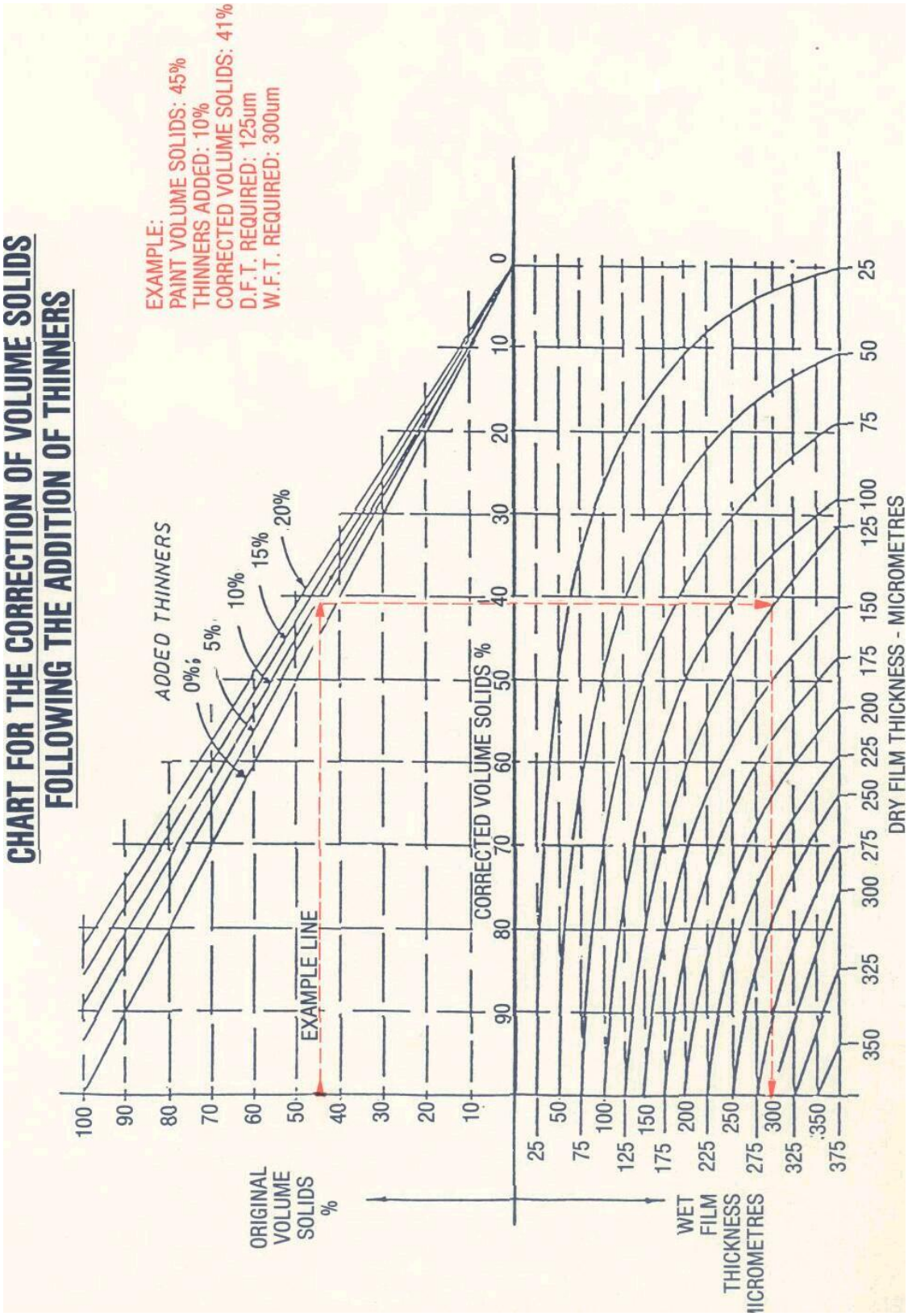
CHART FOR THE CORRECTION OF VOLUME SOLIDS
FOLLOWING THE ADDITION OF THINNERS
EXAMPLE:
PAINT VOLUME SOLIDS: 45%
THINNERS ADDED: 10%
CORRECTED VOLUME SOLIDS: 41%
D.F.T. REQUIRED: 125um
W.F.T. REQUIRED: 300um
ADDED THINNERS
0%
5%
10%
15%
20%
EXAMPLE LINE
ORIGINAL VOLUME SOLIDS %
CORRECTED VOLUME SOLIDS %
WET FILM THICKNESS MICROMETRES
DRY FILM THICKNESS - MICROMETRES